B-25

FAST, THIXOTROPIC ABS CEMENT

PRODUCT DESCRIPTION
Fast, thixotropic ABS cement.

FIELD OF APPLICATION
For joining pipes, sockets and fittings with interference fit and loose fit (gap filling) in pressure and drainage systems. Suitable for diameters ≤ 315 mm. Max. 15 bar (PN 15). Maximal tolerances 0.6 mm diametrical clearance / 0.2 mm press fit. Suitable for e.g. pipe systems conforming to EN 1455 and ISO 15493 (ABS).

PROPERTIES
· Fast
· Thixotropic
· Gap filling

CERTIFICATES & STANDARDS

Certificates	
CE	Adhesive for non-pressure thermoplastic piping systems in installations for the transport/disposal/storage of water (EN 14680).
CE	Adhesive for thermoplastic piping systems for fluids under pressure in installations for the transport/disposal/storage of water (EN 14814).
WRAS APPROVED MATERIAL	WRAS: Approved for drinking water. WRAS certificate (BS 6920).
UKCA	Adhesive for non-pressure thermoplastic piping systems in installations for the transport/disposal/storage of water (EN 14680).
UKCA	Adhesive for thermoplastic piping systems for fluids under pressure in installations for the transport/disposal/storage of water (EN 14814).

Standards	
EN 14680	EN 14680: Meets requirements European standard 14680: Adhesive for non-pressure thermoplastic piping systems.
EN 14814	EN 14814: Meets requirements European standard 14814: Adhesive for thermoplastic piping systems for fluids under pressure.

PREPARATION
Working Conditions: Do not use in temperatures ≤ +0°C.

APPLICATION
Coverage: Indication of the number of joints per 1 L:

Ø	32	40	50	63	75	90	110	125	160	200	250	315
#	650	290	160	100	90	70	40	30	20	12	8	5

Directions for use:
1. Cut pipes square, chamfer edges and deburr. 2. Clean surfaces with Griffon Cleaner and Cleaner Cloth. 3. Apply adhesive rapidly and evenly lengthways on both surfaces (pipe thickly, socket thinly). 4. Assemble joint immediately. Remove excess adhesive. Do not load the joint mechanically for the first 10 minutes. Close packaging immediately after use.
Stains/residue: Remove adhesive stains with Griffon Cleaner and Cleaner Cloth.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.

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TECHNICAL SPECIFICATIONS

Chemical base:	Solution of ABS in a mixture of solvents
Chemicals resistance:	The chemical resistance of adhesive joints depends on the gap width, drying time, pressure, temperature, type and concentration of medium. The adhesive joint generally has the same chemical resistance as the material itself. Exceptions to this are a small number of very aggressive chemicals such as concentrated inorganic acids, caustic solutions and strong oxidants.
Colour:	Grey
Density approx.:	0.89 g/cm^3
Flash point:	K1 (<21°C)
Solid matter approx.:	25 %
Viscosity:	Thixotropic

Ø	16 – 63 mm		75 – 160 mm		200 – 315 mm		16 – 160 mm	200 – 315 mm
℃	10 BAR	15 BAR	10 BAR	15 BAR	10 BAR	15 BAR	NON PRESSURE	
0℃ - +5℃	12 hour	24 hour	18 hour	32 hour	96 hour	120 hour	4 hour	8 hour
+5℃ - +15℃	8 hour	16 hour	12 hour	24 hour	72 hour	96 hour	3 hour	4 hour
> +15℃	4 hour	8 hour	6 hour	16 hour	48 hour	72 hour	1 hour	2 hour

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

STORAGE CONDITIONS

Shelf life: At least 24 months after production.
Stored in unopened packaging between +5°C and +25°C.
Best Before Date (MM/YY): see packaging. Close packaging properly after use and store in a dry, cool, and frost-free location.
Limited shelf life after opening.

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